



CERTIFICATE EN ISO 3834-2

STROJON s.r.o.
Dělnická 535
533 01 Pardubice
Company ID: 047 56 282

Certification Body No. 3170, accredited by CAI (ČIA, o.p.s.)
according to ČSN EN ISO IEC 17065:2013

hereby confirms that the company has been examined and fulfils the
requirements of welding process within the following scope of certification:
ČSN EN ISO 3834-2:2022

For the type of product/process:

**Production of pressure vessels, welded parts and components for steel
structures according to the requirements of ČSN EN ISO 3834-2:2022**

Welding methods:	131 (GMAW) manual, 135 (GMAW) manual, 141 (GTAW) manual, 121 (SAW) acc. to EN ISO 4063
Base materials:	Material group 1.1, 1.2, 4, 5.1, 8.1, acc. to ISO TR 15608 within a scope of qualified WPQR
Welding supervision:	Ing. Karel Jonáš, born: 29.05.1983, IWE, "C" */ internal
Deputy:	Michal Novák, born: 05.09.1970, IWS, "B" internal
Test No:	5422011/01.
Certificate awarded on:	20.03.2023
Valid until:	19.03.2026
Registration number:	3170/003/23

Prague, 31.03.2023




Ing. Tamara Remišová
COV TUV NORD Czech, s.r.o.

*/ Qualification of welding supervision in accordance with a document EA 6/02 M:2013, EN ISO 14731:2019.

Certificate No.: 3170/003/23

The documents used by the above-mentioned manufacturer are in accordance with the requirements acc. to EN ISO 3834-5, incl. EN ISO standards and other standards and regulations.
The report from the last audit is an integral part of the certificate.

Other deputies:

Qualification of valid welding procedures should be adhered to during the welding process, and conditions for the performance of welder practical exams must be fulfilled in accordance with relevant standards and regulations for given area.

The level of competence for welding supervision personnel is in accordance with the standard ČSN EN ISO 14731:2020, namely:

- Completed level "C" – article 6.2.2
- Specific level "S" – article 6.2.3
- Basic level "B" – article 6.2.4

Welding and related processes:

Welding processes acc. to EN ISO 4063, including the grade of mechanization	Material group acc. to CEN ISO/TR 15608)
131 MIG	8.1
135 MAG	1.1, 1.2 $R_{eH} \leq 355$ MPa, 4, 5.1, 8.1
141 WIG	1.1, 1.2 $R_{eH} \leq 355$ MPa, 4, 5.1, 8.1
121 APT	1.1, 1.2 $R_{eH} \leq 355$ MPa, 4, 5.1, 8.1

General requirements:

According to ČSN EN ISO 3834-2

Certificate revocation

Certification Body, which has issued this certificate, may revoke this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was performed properly according to respective standards
- approved welding supervision is no longer available to the full extent
- valid welder and welding personnel certificates according to respective standards are not available
- welding according to respective standards is being carried out by welders and welding personnel that have not passed appropriate exams
- other conditions according to respective standards are no longer being fulfilled
- Certification Body is not allowed to perform yearly surveillance audits
- company waives the right to the certificate.

After certificate revocation, the company should confirm the certificate revocation to the Certification Body in writing.

If a valid certificate is to be renewed, it is necessary to request the Certification Body to extend the validity of the certificate at least **2 months** before the period of validity of the current certificate expires.

Distribution list:

1. Customer

TÜV NORD Czech, s.r.o.

Českomoravská 2420/15, CZ –190 00 Praha 9

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