



Czech

# CERTIFICATE ČSN EN 1090-2

**STROJON s.r.o.**  
**Dělnická 535**  
**533 01 Pardubice**  
**ID No: 047 56 282**

**Certification Body No. 3170, accredited by CAI (ČIA, o.p.s.)  
according to ČSN EN ISO/IEC 17065:2013**

hereby confirms that the company has been examined and fulfils the  
requirements of welding process within the following scope of certification  
according to ČSN EN ISO/IEC 17067-2014 – Scheme 6:

**Production (and assembly) of welded steel structures according to the  
requirements of ČSN EN 1090-2 for execution classes EXC 3**

<b>Welding methods:</b>	131 (GMAW), 135 (GMAW) manual, 141 (GTAW) manual, 121 (SAW) acc. to EN ISO 4063
<b>Parent material(s):</b>	Group 1.1, 1.2, 4, 5.1, 8.1 according to ISO/TR 15608:2013 within a scope of qualified WPQR
<b>Welding supervision:</b>	Ing. Karel Jonáš, born 29.05.1987; IWE, C*/ qualification, internal
<b>Representative:</b>	Michal Novák, born 05.09.1970; IWS, B*/ qualification, internal
<b>Test No:</b>	5422011/01
<b>Certificate awarded on:</b>	20.03.2023
<b>Valid until:</b>	19.03.2026
<b>Registration number:</b>	1090/003/23

Prague, 31.03.2023



  
Ing. Tamara Remišová  
COV TÜV NORD Czech, s.r.o.

\*/ Qualification of welding supervision in accordance with a document EA 6/02 M:2013, EN ISO 14731

# Certificate No.:1090/003/23, Annex No.1

Details and conditions of validity of the certificate are defined in Annex 1, which is an integral part of the certificate.

The level of competence for welding supervision personnel is in accordance with the ČSN EN ISO 14731: 2020 standard, namely:

- Complex level - "C" - Art. 6.2.2
- Specific level - "S" - Art. 6.2.3
- Basic level - "B" - Art. 6.2.4

Other activities outside the field of welding:

- hot and cold cutting and forming of basic materials
- mechanical joints - VP screw joints, screw joints, riveted joints....
- surface protection:

## General requirements:

Welding conditions meet the requirement of EN ISO 3834-2

## Certificate revocation

Certification Body, which has issued this certificate, may revoke this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was performed properly according to respective standards
- approved welding supervision is no longer available to the full extent
- valid welder and welding personnel certificates according to respective standards are not available
- welding according to respective standards is being carried out by welders and welding personnel that have not passed appropriate exams
- other conditions according to respective standards are no longer being fulfilled
- Certification Body is not allowed to perform yearly surveillance audits
- company waives the right to the certificate.

After certificate revocation, the company should confirm the certificate revocation to the Certification Body in writing.

If a valid certificate is to be renewed, it is necessary to request the Certification Body to extend the validity of the certificate at least **2 months** before the period of validity of the current certificate expires.

## Distribution list:

1. Customer
2. Documents

TÜV NORD Czech, s.r.o.

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